

Task LisQ : peInspection Plan

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Material 400358 Plant P020

Surimi chunks HP 6x900g

Group	4	GrpCtr 1	Final product at production		
FrmGrp		0	ToGrp	99.999.999	KG
Usage	3		Status	4	

Oper.	0010	Work Ctr			
		CtrlKey	QM02	Final product at production	
				0	0

CharNo QltQntSplPrc Method MsrInsCh Short descriptn.

Material		Vendor	Customer	BOM Unit
	SelSet/TrgtValue	LwrTol.	Upper tolerance	

0010	X		OXYGEN	Oxygen
				1
0020	X		CARBONDI	carbondioxide
				1
0030	X		PH	pH
				1
0040	X		SCENT	Scent
		COLOUR		
0050	X		COLOUR	Colour
		COLOUR		
0060	X		TASTE	Taste
		COLOUR		
0070	X		TEXTURE	Texture
		COLOUR		
0080	X		REMARK	Remark
		ZREMARK		
0090	X		TPC 22	Total plate count 22°C
		ZMICS10		
0100	X		TPC1 22	total plate count 22°C quant
				0
0102	X		TPC	total plate count 30°C
0104	X		TPC1 30	total plate count 30°C quant.
				0
0110	X		S.AUREUS	Staph. aureus
		ZMICS10		
0120	X		S. AURQ	S. aureus quant
				0
0130	X		ENTERO	Enterobacteriaceae
		ZMICS10		
0140	X		ENTERO1	enterobacteriaceae quant
				0
0150	X		MOULDS	Moulds
		ZMICS10		
0160	X		MOULDSQ	Moulds quant
				0
0170	X		YEASTS	Yeasts
		ZMICS10		
0180	X		YEAST QU	yeast quant
				0
0190	X		LACT 22	Lactic acid bacteria 22°C
		ZMICS10		
0200	X		LACT 22Q	Lactic acid bacteria 22°C quant
				0
0202	X		LACT 30	Lactic acid bacteria 30°C
		ZMICS10		
0204	X		LACT 30Q	Lactic acid bacteria 30°C quant
				0

0210	X	E. COLI	E. coli
	ZMIC510		
0220	X	E.COLI1	e.coli quant.
			0
0230	X	SALMONEL	Salmonella
	ZABPRE25		
0240	X	LISTERIA	Listeria
	ZABPRE25		
0250	X	LIST QUA	listeria quant
			0
0260	X	PACKAGIN	PACKAGING LINE
			0
0270	X	CAMPY Q	Campylobacter Quant
			0
0280	X	CAMPYLO	Campylobacter
	ZMIC510		
0290	X	DRAINED	drained weight
			2
0300	X	TVB-N	Total Volatile Base Nitrogen
			2
0310	X	PSEUDO	Pseudomonas
			0

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Material 400358 Plant P020

Surimi chunks HP 6x900g

Group	5	GrpCtr	1	final product at BBD		
FrmGrp			0	ToGrp	99.999.999	EA
Usage	3	Status	4			

Oper.	0010	Work Ctr		final product at BBD		
		CtrlKey	QM02			
				0		0

CharNo	Qty	Spl	Prc	Method	Msr	InsCh	Short descriptn.
Material				Vendor	Customer		BOM Unit
	SelSet	Trgt	Value		LwrTol.		Upper tolerance

0010	X				OXYGEN		Oxygen 1
0020	X				CARBONDI		carbondioxide 1
0030	X				PH		pH 1
0040	X				SCENT		Scent
					COLOUR		
0050	X				COLOUR		Colour
					COLOUR		
0060	X				TASTE		Taste
					COLOUR		
0070	X				TEXTURE		Texture
					COLOUR		
0072	X				REMARK		Remark
					ZREMARK		
0090	X				TPC 22		Total plate count 22°C
					ZMICS10		
0100	X				TPC1 22		total plate count 22°C quant 0
0110	X				MOULDS		Moulds
					ZMICS10		
0120	X				MOULDSQ		Moulds quant 0
0130	X				YEASTS		Yeasts
					ZMICS10		
0140	X				YEAST QU		yeast quant 0
0150	X				LACT 22		Lactic acid bacteria 22°C
					ZMICS10		
0160	X				LACT 22Q		Lactic acid bacteria 22°C quant 0
0170	X				SULPH. R		Sulphite reducing clostridia
					ZMICS10		
0180	X				SULPH RE		Sulphite red. clostridia quant 0
0190	X				PACKAGIN		PACKAGING LINE 0
0200	X				LISTERIA		Listeria
					ZABPRE25		
0210	X				LIST QUA		listeria quant 0
0220	X				TVB-N		Total Volatile Base Nitrogen 2
0230	X				PSEUDO		Pseudomonas 0